



## 2016 Sangiovese

### TECHNICAL DATA:

**Harvest Date:** September 2016

**Grape Source:** Sierra Foothills, Naggiar Estate

**Blend:** 98% Sangiovese, 2% other reds

**Aging:** 15 months, 100% French, 40% New

**Alcohol Content:** 14.1%

**Production:** 350 cases

**Silver Medal** – 2019 San Francisco Chronicle Wine Comp.

**Silver Medal** – 2018 Sommelier Challenge Int'l Wine & Spirits

**89 pts** – 2018 Wine Enthusiast, Best of 2018 Issue

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### Tasting Notes:

Smooth and distinctive, this lovely vibrant ruby colored Sangiovese is made from grapes lovingly grown at our family estate vineyards. Aromas of black cherries, strawberries, red plum, bay and cinnamon are followed by bright acidity with a lingering finish of cinnamon and toasty oak.

This wine is an excellent companion for Italian dishes with delicious tomato based sauces and can be enjoyed now or over the next few years.

### Naggiar Vineyards:

Located twelve miles south of Grass Valley, California and Nestled in the Sierra Foothills, Naggiar Vineyards encompasses some 135 acres of hilly and rocky terrain. At 1,300 feet elevation, the property sits on several large knolls with gentle, hillside slopes and experiences the warm days and cool nights essential for growing top quality wine grapes.

With sixty acres of estate vineyards planted to seventeen Mediterranean varietals, our focus is on growing varietals that time has proven best suited to this site.

